



Zetor engines after general repair – conditions of running-in

1. Before getting the engine going, check condition of inlet system, air cleaner, cooling system, hoses, oil level in the injection pump (at pumps with filling).
2. Always after the engine starting, check engine lubricating, recharging and during engine running control all functions of engine – **lubricating pressure, cooling fluid temperature** see operators manual issued by machine producer. In case of engine failure, immediately stop engine and contact your supplier.
3. The first 10Mph run engine with low load, revolution keep up to ¾ of maximum revolution.
4. From 10 to 30 Mph burden engine up to 50% of its power.
5. From 30 to 70 Mph burden engine up to 90% of its power.
6. After 70Mph running, exchange oil, oil and fuel filters, check tightening of nuts at cylinder heads and all accessible screws (banjo bolts, cover valves, side covers, hose connections etc.). Carry out adjustment of valve clearance, control nozzle opening pressure (follow the producer´s operator manual or contact your engine supplier).
7. All engine running-in time and after warranty we recommend not to run engine with high load and low revolution.
8. At vehicles with tachometer do the first control after 500 km. Minimum running-in time after repair is 3000 km. Always follow the operator manual from a producer of the machine.
9. **Supplier ensures warranty service only in the Czech Republic. For engines sold abroad is provided warranty lump sum.**

All engines are supplied without oil filling.

For buyer has taken.....